Work Ord Monday, March				*112	1965*			-				Page 1
Item ID: Revision ID:	D3575-1			Accept	*N900	040	100	)*	Setup	Start	*N	S1*
Item Name:	Cargo Floor P	rotector								Stop	*N	S2*
Start Date:	3/17/14	Start Qty: 1.00	*1*		Cust Item 1	ID:						
Required Date:	: 3/17/14	<b>Req'd Qty:</b> 1.00	*1*		Customer:							
Reference:												
Approvals:	Process Pla	n:	Date: 1403-18	Tooling:	Da	ate:	_		Run	Start	*N	R1*
	QC:		Date:	SPC (Y/N):	D:	ate:				Stop	*N	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr						<u> </u>				~
D3575	Rev	A										
100				0.00								
*100*		FLOW WATER JET								_		To-111 at
Waterjet		Memo		0.00						0		Jm14-04-6
FLOW CNC Waterj	et		RE SIDE UP*** Dwg D3575									•
		2-Deburr										
110		QC2- Inspect parts off m	achine FAI/FAIB	0.00								•
*110* <sup>QC</sup>		Memo		0.00					_ 0			Jm14-04-8

Memo

Quality Control

DQA:		Date:			WORK ORDER NON-CONFORMANCE / UPDATE									
QA Closed:		Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATI		ork Order up	ndate only	AEROSPACE		
a, ciosca.		Dute.												
Work Orde	er:				DISPOSITION AGAINS					ST DEPARTMENT/PROCESS				
	· · · · · · · · · · · · · · · · · · ·				Rework			<b>—</b>	stube		Water Jet _	Engineering		
Part N	lo				Scrap			~ <del></del>	ali Fab	1	d. Eng. Coor.	Quality		
NCR N	lo.				Use-as-is Suspected Unapproved		Thern	~ <b>—</b>	ishing posite	Rec/Stoi	re/Packaging Supplier	Other		
.ve.v								comp	posite	J	Supplie!	<u>.</u>		
Root				Desc	ription of work order update	l i	nitial	Action		Sign &				
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector		
Design				ļ										
Doc/Data	_											!		
Equip/Tooling														
Handling/Pre	_													
Material														
Operator														
Offset/Setup	_	l												
Process														
Supplier								ļ						
Training														
Transport														
Unapproved														
						FA	ULT CA	TEGORY						
Landi	ng Gear				General		_			-				
	Bendir	g			Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced		
	Centre	Not Conce	ntric		BOM/Route	L	Grain			Over/Under	tolerance	Set-up		
	Cracks				Broken/Damage/Defect		Hardwa	ire		Part Incorred	ાં 📗	Temperature/Cure		
	Crimp,	Kink/Ripple	e/Wave	L	Burrs		Inspect	ion Incomplete/Unqualifie	ed	Part Lost/Mi	ssing	Weld		
	Cuffs				Contamination		Instruct	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled		
	Crushi	ng			Countersink		Misalig	gned/off center		Positioned V				
	Heat T	reat			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other		
	Inspec	tion Strip ir	n Tube		Drawing		Misread	t						
	Marks	'Chatter			Drill Holes		Off-set							
	Turnin	g Sequence	<u>;</u>		Finish		Out of	Calibration						
	Wave/	Twist in Tu	be		Fit/Function		Out of	Sequence						

0.00

0.00

QC5- Inspect part completeness to step on W/O

Memo

140

QC

\*140\*

Quality Control

DQA:		Date:												
04.61		0-4			WORK ORDER NON-	-CC	ONFO	RMANCE / UP					_	AEROSPACE
QA Closed:		Date:			Work Order update only									
Work Orde	er:				DISPOSITION AGAINS			AGAINST	ST DEPARTMENT/PROCESS					
					Rework	1		Skid-tube	Crosstube			Water Jet		Engineering
Part N	lo.				Scrap			Machining	Small Fab	_	Pro	d. Eng. Coor.	٦	Quality
					Use-as-is			noforming	Finishing		1	re/Packaging	ヿ	Other
NCR N	١٥.				Suspected Unapproved	1		Large Fab	Composite			Supplier	コ	
						•			·					
Root				Desci	ription of work order update		nitial	Actio	n		Sign &			
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descrip	tion		Date	Verification	1	QC Inspector
Design						·								
Doc/Data													1	
Equip/Tooling														
Handling/Pre	_													
Material														
Operator						1								
Offset/Setup											ļ			
Process														
Supplier														
Training														
Transport														
Unapproved		.]	<u> </u>	L,		<u> </u>								
						FA	ULT CA	TEGORY						
Landi	ng Gear				General		]= - 1: - 7:			<u> </u>	1	. г	_	_ /
	Bendin	~			Bend BOM/Rauta	$\vdash$	4	Program			Outside Dim	<u>}-</u>	$\neg$	Pressure/Forced
		Not Conce	ntric		BOM/Route	$\vdash$	Grain			<u> </u>	Over/Under			Set-up
	Cracks	Kimle/Dimmle	. /\\$/=	-	Broken/Damage/Defect	$\vdash$	Hardwa			_	Part Incorred		_	Temperature/Cure
	<b>—</b>	Kink/Ripple	e/ wave	-	Burrs		1 '	ion Incomplete/Unq		_	Part Lost/Mi		_	Weld
	Cuffs	.~		-	Countarink	$\vdash$	4	tions Incomplete/Un	iciear	<u> </u>	Part Moved			Wrong Stock Pulled
	Crushii Heat T			-	Countersink Cut Too Short	$\vdash$	1	gned/off center		<del> </del>	Positioned V		$\neg$	Othor
	<b>—</b>	eat ion Strip in	Tubo	$\vdash$	Drawing	$\vdash$	Mislabe Misrea			<u> </u>	Power Loss/	ourge [		Other
	<b>⊢</b> ⊢ '	Chatter	i iube		Drill Holes	_	Off-set				-		—	
	<b></b>	Sequence		-	Finish	$\vdash$	4	Calibration						
	<del></del>	s sequence Twist in Tu		-	Fit/Function	$\vdash$	4	Calibration Sequence					—	
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Work Ord Monday, March				*112	1965*						Page 3
Item ID: Revision ID: Item Name:	D3575-1 Cargo Flo	oor Protector		Accept	*N900	<b>040</b>	100	<b>)*</b> s	etup Sta Sto		IS1* IS2*
Start Date: Required Date Reference:	3/17/14 : 3/17/14	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				•	
Approvals:	Process QC:	Plan:	Date:	Tooling: SPC (Y/N):		ate:		R	Run Sta Sto	^ \	JR1* JR2*
Sequence ID/ Work Center I 150 *150* Packaging Packaging	D	Operation Description Identify as per dwg & Sto	PP 1134	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numbe	Insp. r Stamp DAS 32 9-89

0.00

0.00

QC21- Final Inspection - Work Order Release

Memo

160

\*160\*

Quality Control

ML 14-04-09 WK 4-8

DQA:			Date:										`	$^{\prime}$ aa $\wedge$ c $^{\prime}$
						<b>WORK ORDER NON</b>	-CO	ONFO	RMANCE / UP	PDATE				AEROSPACE
QA Closed:			Date:			Work Order update only								
Work Orde	ır.					DISPOSITION				AGAINST D	EPARTMENT,	PROCESS		
Work Orac						Rework	1		Skid-tube	Crosstube	٦	Water Jet		Engineering
Part N	lo.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	$\dashv$	Quality
	•				_	Use-as-is	1		noforming	Finishing		e/Packaging	$\Box$	Other
NCR N	lo.					Suspected Unapproved	1		Large Fab	Composite	7	Supplier	$\Box$	П
											_	, ·		
Root					Desc	ription of work order update		Initial	Acti	on	Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	n	QC Inspector
Design	_													
Doc/Data	_													
Equip/Tooling	_						1							
Handling/Pre	_						1							
Material	4													
Operator	_													
Offset/Setup	_													
Process	$\dashv$													
Supplier	$\dashv$													
Training Transport														
Unapproved														
Onapproved			1				FΔ	III T CAT	TEGORY					
Landir	ng G	ear				General		021 07		<u>-</u>				. •
	$\neg$	Bending				Bend		] Folio/F	rogram		Outside Dim	ensions	Пр	ressure/Forced
	-	Centre No	ot Concer	ntric		BOM/Route		Grain		<u></u>	Over/Under		$\boldsymbol{\vdash}$	et-up
		Cracks				Broken/Damage/Defect		∤  Hardwa	ire	<u> </u>	Part Incorre		_	emperature/Cure
		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/Mi	ssing	${f H}$	Veld
		Cuffs				Contamination		Instruct	tions Incomplete/U	nclear	Part Moved	-	Пν	Vrong Stock Pulled
	_	Crushing				Countersink		-	ned/off center		Positioned V	، Vrong	_	-
		Heat Trea	at			Cut Too Short		Mislabe			Power Loss/	Surge	$\Box$ c	Other
ļ		Inspectio	n Strip in	Tube		Drawing		Misread	d	<b>-</b>		·		
		Marks/Ch	natter			Drill Holes		Off-set						
		Turning S	equence			Finish		Out of	Calibration					
		Wave/Tw	ist in Tub	e		Fit/Function		Out of	Sequence					

**Picklist Print** 

Monday, March 17, 2014 2:33:20 PM

Work Order ID: 114965

\*114965\*

**Parent Item:** 

D3575-1

\*D3575-1\*

Parent Item Name: Cargo Floor Protector

**Start Date:** 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

**Comments:** 

Item Name

IPP Rev: A New Issue 07-01-22 EC

Replacement Mfg/ **Item ID Purch** 

Primary Bin Item Location Last Location

Route Seq ID Unit of Measure

Qty on Hand

Qty per Kit Total

Qty Qty

**Issued** 

Date Issued

Status

Page 1

MLEXS.125-F60029-04

Component Item ID/

Purchased

No

100

sf

1,964.990

Loc Code

8

JM14-04-8

\*MLFXS 125-F60029-04\*

GE PLASTICS LEXAN SHEET

Location Loc Oty MAT019 1964.99 124866 106 m126425 467.99 m127934 1391

\*\*

127934

Work Order:    Disposition   Skid-tube   Crosstube   Machining   Small Fab   Prod. Eng. Coor.   Quality   Other	DQA:			Date: _			DART									
Work Order:    Part No.				5.4			WORK ORDER NON-	-C(	ONFO	RMANCE / UI					AEROSPACE	
Skid-tube   Crosstube   Maker   Skid-tube   Crosstube   Skid-tube   Crosstube   Maker   Skid-tube   Crosstube   Skid-tube   Conspice	QA Closed:			Date:				_	•		W	ork Order up	date only		<u></u>	
Part No.	Work Order	r:					DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No.   Scrap   Use-as-is   Suspected Unapproved   Suspected Unapproved   Large Fab   Composite   Susplier   Other   Supplier   Other   Other   Supplier   Other   Othe		_				_	Rework	Rework			Skid-tube Crosstube			$\neg$	Engineering	
NCR No. Suspected Unapproved Large Fab Composite Supplier Other Other Supplier Other Ot	Part No	ο.					l <del> </del>	i l		<b>—</b>	<del></del>	Pro	i i	ヿ	<b>—</b>	
Root Cause Date Step Qty Description of work order update or non-conformance Chief Eng Description Date Verification QC Inspector  Design Doc/Obta Equip/Tooling Laquify Tooling Process Supplier Training Transport Unapproved Design Description Date Verification QC Inspector  FAULT CATEGORY  FAULT CATEGORY  Landing Gear General  Bending Gear General  Description Observable Date Verification QC Inspector  FAULT CATEGORY  FAULT CATEGORY  Landing Gear General  Bending Georeal  General Bending Georeal  Centre Not Concentric Contentric Cont		-					Use-as-is	1	Thern	noforming	Finishing	Rec/Stor	re/Packaging	コ	Other	
Cause   Date   Step   Qty   Or non-conformance   Chief Eng   Description   Date   Verification   QC Inspector	NCR No	o					Suspected Unapproved			Large Fab	Composite	]	Supplier			
Cause   Date   Step   Qty   Or non-conformance   Chief Eng   Description   Date   Verification   QC Inspector		_										7				
Design Doc/Data   Equip/Tooling   Handling/Pre   Material   Operator   Offset/Setup   Process   Supplier   Training   Training   Training   Outside Dimensions   Pressure/Forced   Outside Dimensions   Over/Under tolerance   Set-up   Crucks   Broken/Damage/Defect   Hardware   Part Incorrect   Temperature/Cure   Crushing   Contraining   Outside   Outside Dimensions   Over/Under tolerance   Set-up   Outside   Outside Dimensions   Over/Under tolerance   Outside Dimensions   Outside Dimensions	Root					Desci	·			1		1 -		İ		
Doc/Data   Equip/Tooling   Handling/Pre   Makerial   Operator   Offset/Setup   Process   Supplier   Training   Trainsport   Unapproved   Unapproved   Defending   General   Bending   General   Bending   Centre Not Concentric   BOM/Route   Grain   Over/Under tolerance   Set-up   Set-up   Cracks   Broken/Damage/Defect   Hardware   Part Incorrect   Temperature/Cure   Crimp/Kink/Ripple/Wave   Burrs   Inspection Incomplete/Unqualified   Part Lost/Missing   Weld   Wrong Stock Pulled   Wrong Stock Pulled   Outsing   Prossitioned Wrong   Heat Treat   Cut Too Short   Misslaigned/off center   Power Loss/Surge   Other   Other   Power Loss/Surge   Other   Other   Power Loss/Surge   Other   Power Loss		4	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	긔	QC Inspector	
Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved Unapproved Dender General Server FAULT CATEGORY  Landing Gear General Folio/Program Outside Dimensions Over/Under tolerance Set-up Grain Over/Under tolerance Over/Under Over/Under tolerance Over/Under tolerance Over/Under tolerance Over/Under tolerance Over/Under Ov	ı –	4												}		
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Material Operator Offset/Setup	. –	$\dashv$														
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Supplier Training Transport Unapproved  Table T CATEGORY  FAULT CATEGORY  Landing Gear  General  Bending Centre Not Concentric Cracks Cracks Broken/Damage/Defect Crimp/Kink/Ripple/Wave Cuffs Contamination Crushing Crushing Crushing Heat Treat Inspection Strip in Tube Drawing FAULT CATEGORY  FAULT CATEGORY  FOIlo/Program Outside Dimensions Pressure/Forced Set-up Temperature/Cure Part Incorrect Temperature/Cure Part Lost/Missing Weld Wrong Stock Pulled Misaligned/off center Power Loss/Surge Other	l '	┨														
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Transport Unapproved	: <u> </u>	╡														
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Bending Bend Folio/Program Outside Dimensions Pressure/Forced Centre Not Concentric BOM/Route Grain Over/Under tolerance Set-up Cracks Broken/Damage/Defect Hardware Part Incorrect Temperature/Cure Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Part Lost/Missing Weld Cuffs Contamination Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread								FA	ULT CA	regory						
Centre Not Concentric BOM/Route Grain Over/Under tolerance Set-up Cracks Broken/Damage/Defect Hardware Part Incorrect Temperature/Cure Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Part Lost/Missing Weld Cuffs Contamination Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread	Landin	g G	ear				General		,			_	,			
Cracks Broken/Damage/Defect Hardware Part Incorrect Temperature/Cure Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Part Lost/Missing Weld Cuffs Contamination Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread		—;	_					<u>_</u>	4	Program	<u> </u>	4	1	-	•	
Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Part Lost/Missing Weld Cuffs Contamination Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Part Lost/Missing Weld Wrong Stock Pulled Mislabeled Positioned Wrong Power Loss/Surge Other Misread		_		ot Concen	itric	<u> </u>	4 · ·	L	1		<u> </u>	-1		-	•	
Cuffs Contamination Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread	-	-					<b>-</b>		4			4	,		,	
Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread	-	-		nk/Ripple,	/Wave		=		<b>-</b> 1 ' '	•	· -	-	ssing			
Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread	-	_				$\vdash$	4	<u> </u>	-1	•	Jnclear	-1	<u> </u>		Wrong Stock Pulled	
Inspection Strip in Tube Drawing Misread	-	_	_			$\vdash$	4	$\vdash$	-		<del> </del>	1	· ·		Other	
	-	-			Tubo	$\vdash$		$\vdash$	-		<u>L</u>	Jeower Loss/	ourge [		Otner	
I Marks/Chatter I I Drill Holes I Toff set	-	_	•	•	iube	$\vdash$	Drill Holes	$\vdash$	Off-set					—		
Marks/Chatter   Drill Holes   Off-set     Turning Sequence   Finish   Out of Calibration	-					-	₹	$\vdash$	-						-	
Wave/Twist in Tube Fit/Function Out of Sequence	-	-			e	-			-					—		

DART AEROSPACE LTD	Work Order:	114965
Description: Cabin Floor Protector	Part Number:	D3575-1
Inspection Dwg: D3575 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

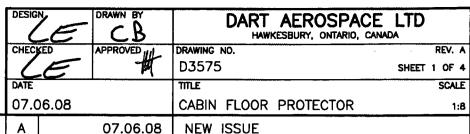
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.004	_		V	Jemos
1.00	+/-0.030	1.00~	_		V	
3.50	+/-0.030	3.60,			V	
16.00	+/-0.030	16.00			7	Jamos
23.13	+/-0.030	23.13"			٢	
26.88	+/-0.030	2688°			T	
27.69	+/-0.030	27.692	_		T	
4.25	+/-0.030	4.25	_		V	
9.63	+/-0.030	9.634	_		V	Jamos
16.13	+/-0.030	16.13	_		T	
28.06	+/-0.030	25.86"	_		(	
32.15	+/-0.030	32.15"			1	
2.00	+/-0.030	2.004			٧	
3.50	+/-0.030	3.50			<b>&gt;</b>	
14.25	+/-0.030	14.25			1	
25.13	+/-0.030	25.13	-		1-	
29.38	+/-0.030	29.35	-			
30.13	+/-0.030	30.13"	1		۲	
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	+/-0.030	5.00°		<u> </u>	ν	
6.50	+/-0.030	6.50			V	
26.13	+/-0.030	26.13	_		T	
31.50	+/-0.030	31.50°	DAS		<u>T</u>	

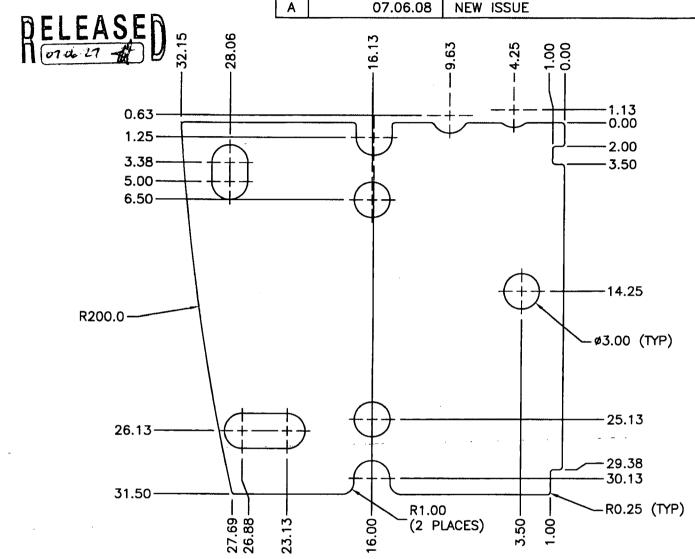
Measured by: Jm Audited by: 9-89 Prototype Approval: N/A

Date: 1404-8 Date: 1414 Date: N/A

	Rev	Date	Change	Revised by A	Approved
ſ	Α	08.02.29	New Issue	KJ/DD 🛠	
-					•







114965 NP 14-03-19

D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

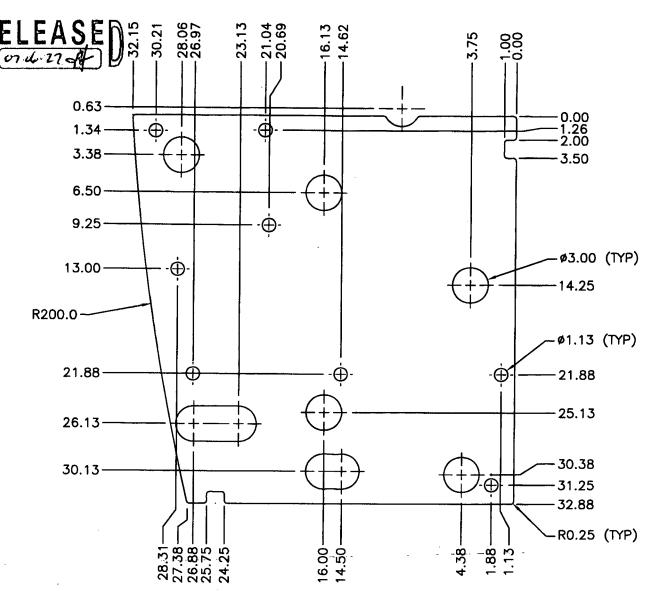
#### NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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03373 SHEET 2 OF 4 DATE TITLE SCALE 07.06.08 CABIN FLOOR PROTECTOR 1:8



#### D3575-3 CABIN FLOOR PROTECTOR

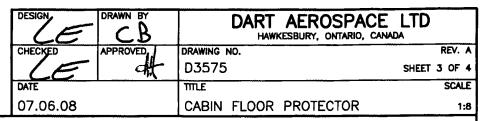
#### NOTES:

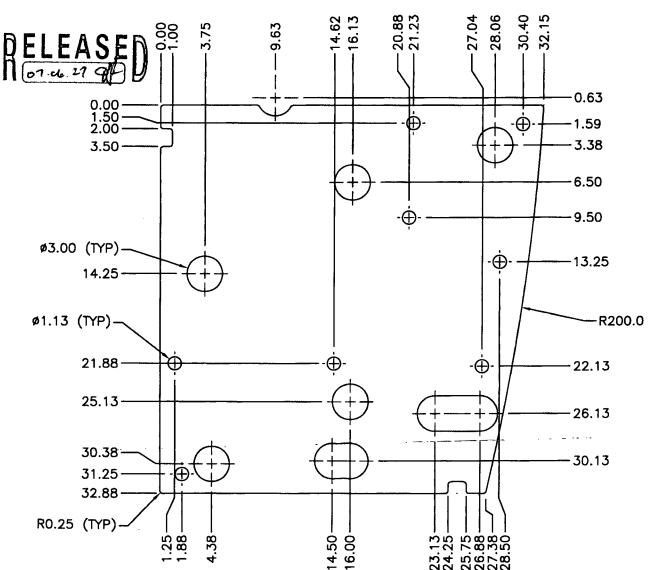
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- CHECK PER TEMPLATE DT8967

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## D3575-4 CABIN FLOOR PROTECTOR

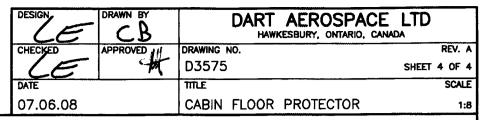
## **NOTES:**

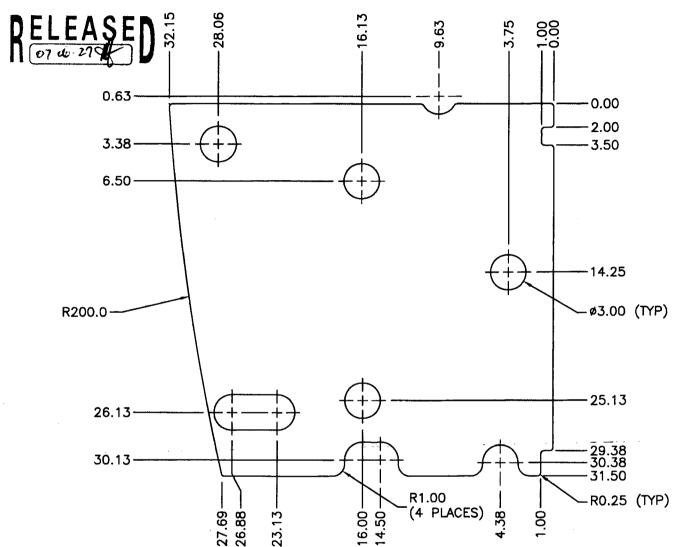
- MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

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# D3575-5 CABIN FLOOR PROTECTOR (SHOWN) D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

## NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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